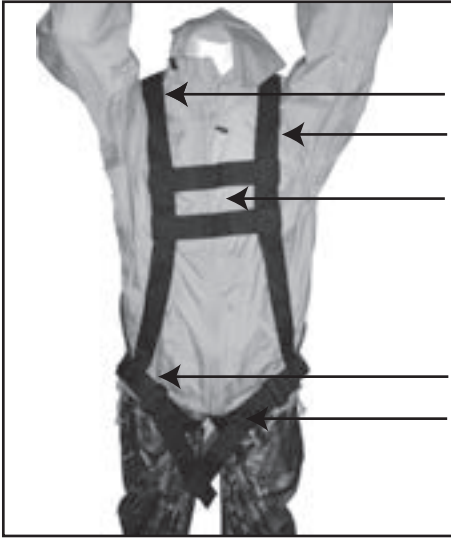


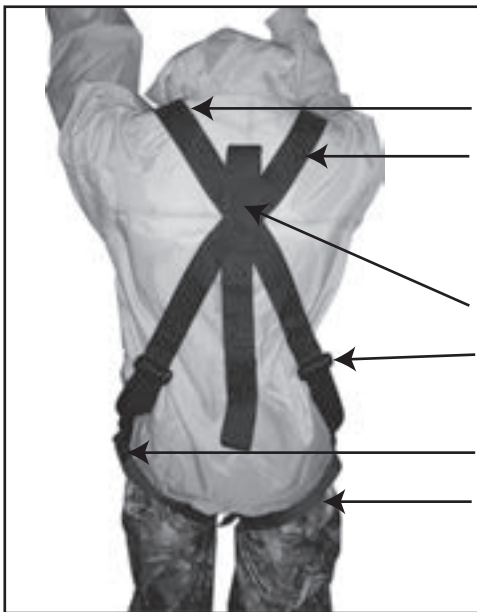
MODEL # 2015 FULL BODY HARNESS COMPONENTS

Front



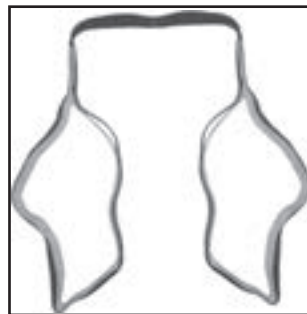
- Left Shoulder Strap
- Right Shoulder Strap
- Double Chest Strap
- Left Leg Strap
- Right Leg Strap

Back



- Left Shoulder Strap
- Right Shoulder Strap
- Tree Tether
- Size Adjuster
- Left Leg Strap
- Right Leg Strap

Weight Limit of this harness is 300 lbs. including your body weight and the weight of your clothing and gear



Suspension Relief



Tree Strap

! WARNING !

ALWAYS read safety harness instructions before each use.

This safety harness should only be used with treestands as a restraint to prevent falling. **DO NOT** use the Safety Harness for any other purpose.

The total weight limit of this safety harness is **300 pounds**. **DO NOT** use the Safety Harness if you and your equipment weigh more than 300 pounds or if you are unsure as to whether you may exceed the weight limit. Exceeding the 300 pound weight limit may result in serious injury or death.

ALWAYS inspect the safety harness for signs of wear, damage, loose stitching or frayed parts before **EACH** use. If there are any signs of wear **DISCARD** the safety harness and replace with a new one. Using the safety harness with any signs of wear may result in serious injury or death.

DO NOT attempt to repair, worn, damaged, loose stitching, or frayed parts. Use of a repaired safety harness may result in serious injury or death.

NEVER tie a knot in the strapping of the safety harness. Tying a knot in the strapping of the safety harness may result in serious injury or death.

NEVER store the safety harness in direct sunlight or other elements when not in use. Storing the safety harness in direct sunlight or other elements may result in damage to the safety harness that may result in serious injury or death.

ALWAYS make sure that your safety harness is put on and secured correctly. **DO NOT** use safety harness if you are not sure that it is put on correctly. Contact manufacturer for further instructions if you are unsure that safety harness is put on correctly. If harness is put on incorrectly it may result in serious injury or death.

ALWAYS check the harness to make sure it is safe before each use. Practice putting on the safety harness at ground level before using it at an elevated position.

IDENTIFY the harness components which are described to the left.

DISCARD harness immediately after being subjected to a fall. Using a harness that has been subjected to a fall may result in serious injury or death.



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FULL BODY HARNESS SAFETY WARNINGS

Please read the following instruction manual and warnings labels completely before utilizing this product. Failure to understand and execute the instructions and warnings may result in serious injury or death. In the event of an accident, have a plan for rescue, including the use of devices that may be easily reached while suspended.

ALWAYS read and understand the manufacturer's warnings, expiration date, and instructions and how to use and how to properly adjust the harness.

PRACTICE using the full body harness at ground level in the presence of a responsible adult to experience the feeling of hanging suspended before using it in a hunting environment.

The length of the harness tether **MUST** be minimized at all times. It should be adjusted so that it is above the head with no slack while the hunter is in the sitting position and you should have the minimum amount of slack while climbing.

NEVER allow the tether strap to get under your chin or around your neck.

Failure to follow the harness instructions could result in not being able to return to the stand and being suspended in a harness after a fall. If the hunting location is unknown by anyone and communication efforts are unsuccessful, you must have a personal plan for recovery/escape because prolonged suspension in a harness can be fatal. It is important to exercise the legs by pushing against the tree or doing other forms of continuous leg exercises to avoid blood pooling while being suspended. Hunters with varying degrees of physical fitness may require different plans to recover/escape the effects of prolonged suspension. Have a personal plan and practice it in the presence of a responsible adult before leaving the ground. No one escape/rescue plan will work for every hunter on every tree in every circumstance. Only you can determine the best recovery/escape plan for your situation before leaving the ground.

A suspension relief device **MUST** be on your person and readily accessible while using a harness. These devices will allow the user to relieve the load on the lower extremities if suspended in a harness and help maintain circulation in the legs, mitigate suspension trauma (blood pooling) or allow descent to the ground. Be sure to follow the manufacturers' directions on the safe use of any suspension relief device.

Several optional products/systems are available that offer self-recovery or self extraction from a fall when suspended in a harness. Some systems automatically descend the user, while others allow user control. One of these products/systems can be considered for use as an additional safety precaution against prolonged suspension and suspension trauma. Be sure to follow the manufacturer's directions on safe use of these products/systems.

Hunt from the ground when self-recovery/escape ability is absent.

There is time to make a correct decision on what action to take if a fall occurs while wearing a full body harness. It is important to remember **DO NOT PANIC**. Remain calm and implement your practiced rescue, relief and recovery plan.

This safety harness should only be used with treestands as a restraint to prevent falling. **DO NOT** use the Safety Harness for any other purpose.

The total weight limit of this safety harness is **300 pounds**. **DO NOT** use the Safety Harness if you and your equipment weigh more than **300 pounds** or if you are unsure as to whether you may exceed the weight limit. Exceeding the 300 pound weight limit may result in serious injury or death.

DO NOT attempt to repair worn, damaged, loose stitching, or frayed parts. Use of a repaired safety harness may result in serious injury or death.

ALWAYS inspect the safety harness for signs of wear, damage, loose stitching or frayed parts before **EACH** use. If there are any signs of wear **DISCARD** the safety harness and replace with a new one. Using the safety harness with any signs of wear may result in serious injury or death.

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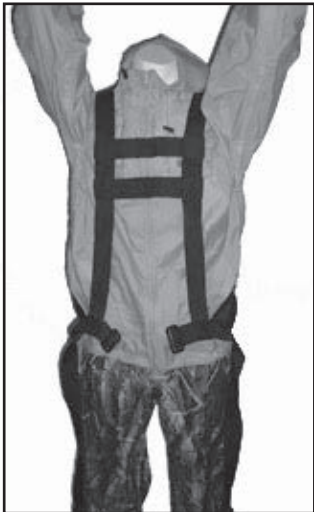
DISCARD harness immediately after being subjected to a fall. Using a harness that has been subjected to a fall may result in serious injury or death.

It is recommended that a harness is replaced at least every three (3) years.

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2015 FULL BODY SAFETY HARNESS INSTRUCTIONS

(Front View)



Put the harness on over your head. Make sure the Double Chest Straps are on your chest and the back of the harness forms an X on your back.

Be sure no webbing of your harness is twisted.

(Rear View)



1) Wrap right leg strap around inner leg, feed through first slit on strap adjuster



2) Continue to feed the leg strap through second slit on strap adjuster, pull to tighten.



3) Feed the strap **AGAIN** through the original slit in the strap adjuster.

The strap MUST be fed back through the strap adjuster again or the strap will slide out.



4) Pull all extra slack of leg strap through and make sure strap is secured correctly through strap adjuster. Repeat steps 1-4 for left leg strap. Adjust size adjusters on back as necessary for a secure, snug fit.



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WARNING: DO NOT wear Safety Harness if harness has been subjected to a fall. Discard immediately. Contact below for information.

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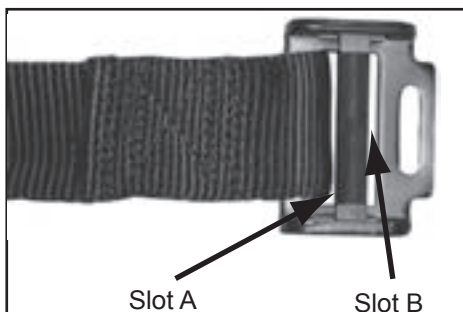
2015 FULL BODY SAFETY HARNESS INSTRUCTIONS



Anytime you are using a treestand you must always wear a full body harness.

- 1) Insert the tree strap through the loop on the end of the tree tether.
- 2) Wrap the tree strap around the tree **ONLY ONCE** making sure the strap is not twisted.
- 3) Secure the tree strap using the slide adjuster (**See Slide Adjuster Instructions**)
- 4) Be sure the tree strap is above your head when you are seated in your tree stand.

SLIDE ADJUSTER INSTRUCTIONS



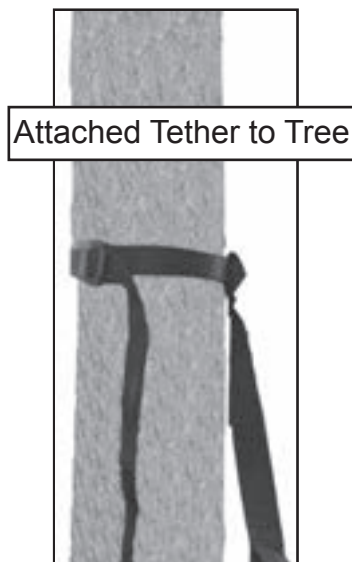
Wrap tether strap around tree once only



Insert strap through Slot A.



Thread strap through Slot B.
Pull strap to adjust tension.



Attached Tether to Tree



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SUSPENSION RELIEF INSTRUCTIONS

This Suspension Relief System (SRS) is to allow relief from a person's weight on the lower extremities if suspended in a harness. The device is used to **HELP** maintain circulation and prevent blood pooling in the legs.

The Suspension Relief System is designed to be used in conjunction with a Fall Arrest System.

Never use **SRS** without being attached to a tree by your Safety Harness.

DO NOT use **SRS** to assist in climbing a tree.

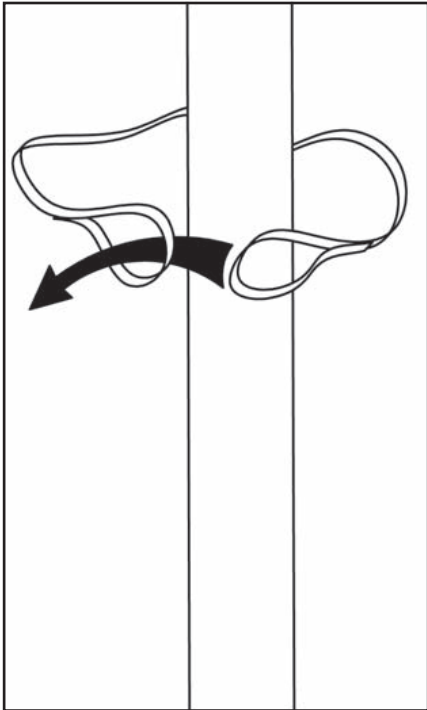
This device is to be used with your safety harness if a fall occurs.

ALL users **MUST** have personal plan for escape/recovery if a fall occurs.

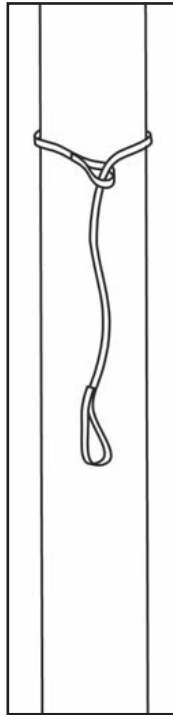
Hunt from the ground if escape or recovery is not possible.

ALL users **MUST** know and understand how to use this device **BEFORE** ascending a tree.

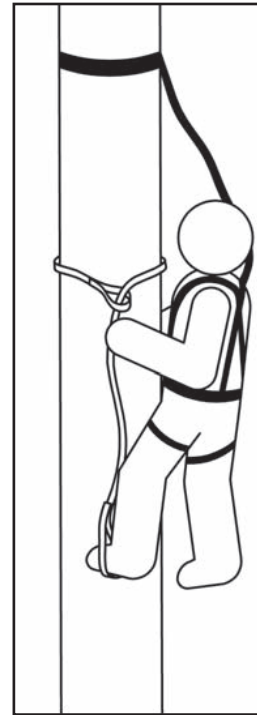
PRACTICE using this device **BEFORE** ascending a tree.



Step 1. Wrap strap around back of tree once and insert one of the looped ends through the other loop.



Step 2. Pull tight. Make sure that the loop is hanging and does not hang below your feet.



Step 3. Insert your foot into bottom loop that is hanging from tree. Lift yourself up by pressing your weight down into strap with your foot standing. This will remove tension from around legs and hips.



DO NOT PANIC!!! Remain calm and implement your practiced rescue, relief and recovery plan.



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